



PERFORMANCE DRIVEN ENGINEERING

INSTALLATION INSTRUCTIONS

PART #: 608

PRODUCT DESCRIPTION:

RSS Underdrive Pulley & Wrench Kit
for 997.1 Carrera S 3.8L (Harmonically Dampened)

TOOLS NEEDED: 1/2" ratchet, 1/2" 24mm socket, 3/8" ratchet, 3/8" 13mm and E12 sockets, 24mm wrench, 7mm nut driver, die grinder or similar tool, 8mm bolt 55-60mm long (included)

Basic Steps:

1. Remove air cleaner housing.
2. Remove drive belt. Be sure to mark the running direction of the drive belt for reinstallation.
3. Remove idler pulley closest to the crankshaft pulley (not the tensioning idler).
4. Rotate the crankshaft until the notch in the pulley lines up with the timing mark on the engine case (TDC).
5. Insert the 8mm bolt into the hole in the pulley marked OT. Be sure it engages the boss on the engine case.
6. Remove fastening bolt, and remove factory pulley.

Note: In order to accommodate the smaller diameter RSS pulley, the timing boss on the engine case must be shortened using die grinder or similar tool.

7. Install RSS pulley with the new friction washer provided.
8. Using the wrench provided to counter the pulley, torque the bolt to 50N*m/37lbs*ft plus 120° torque angle.
9. Install idler pulley. Torque bolt to 25N*m.
10. Install drive belt ensuring the running direction is the same as before it was removed.
11. Install air cleaner housing.

For live technical support M-F 8AM - 5PM PST, please call: 714.545.1046

⚠ ATTENTION ⚠

PROFESSIONAL INSTALLATION IS ALWAYS RECOMMENDED

MADE IN CALIFORNIA, USA